









<Comparison chart> Overedger / Safety stitch

	 GX series	 EX series	 MX series	 M900 series
Fabric weight*	Foundation / Light ~Heavy weight	Foundation / Light~ Extra heavy weight	Light~Heavy weight	Light~Heavy weight
Lubrication	Grease and automatic	Fully-automatic	Fully-automatic	Fully-automatic
Maximum speed*	7,000 sti/min	8,500 sti/min	8,000 sti/min	7,000 sti/min
Series model	GX32 Safety stitch GX52 Overedger	EX22 Double chainstitch EX32 Safety stitch EX52 Overedger EX54 (with condensed stitch capability)	MX32 Safety stitch MX52 Overedger	M922 Double chainstitch M932 Safety stitch M952 Overedger
Devices*	KS / KH / EH / AT / TK / PL / MU etc	KS / KH / EH / AT / TK / PL / MU / BF / BT / BL / KL etc	KS / KH / TK / MU / BT	KS / KH / TK / MU / BT




* Depends on subclasses and sewing condition

< Comparison chart > Interlock (Cylinder bed)

	 W2600P series	 W600P series	 W3600P series	 W600PV series
Fabric weight*	Foundation / Light~ Medium weight	Foundation / Light~ Medium weight	Foundation / Light~ Medium weight	Foundation / Light~ Medium weight
Lubrication	Fully-automatic (Oil barrier type)	Fully-automatic (Oil barrier type)	Fully-automatic (Oil barrier type)	Fully-automatic (Oil barrier type)
Maximum speed*	7,000 sti/min	6,000 sti/min	6,000 sti/min	5,500 sti/min
Subclasses	-01, -02, -03, -05, -08, -33, -34, -35	-01, -02, -03, -05, -08, -30, -32, -33, -34, -35, -51, -81	-01, -03, -05, -08, -32, -33, -35	-01, -33, -35
Devices*	UT / SL / MS / AT / TK / FT / HG / MD / MU / RP	UT / SL / PL / MS / AT / TK / FT / HG / MD / MU / RP	UT / PL / FT / HG / MD / MU / RP	UT / RP / FT / HG / PL

* Depends on subclasses and sewing condition

< Comparison chart > Interlock (Flatbed)

	 W500P series	 W3500P series	 W500PV series
Fabric weight*	Foundation / Light~ Medium weight	Foundation / Light~Heavy weight	Foundation / Light~ Medium weight
Lubrication	Fully-automatic (Oil barrier type)	Fully-automatic (Oil barrier type)	Fully-automatic (Oil barrier type)
Maximum speed*	6,000 sti/min	6,000 sti/min	6,000 sti/min
Subclasses	-01, -02, -03, -05, -82, -84	-01, -02, -05, -21, -23	-01, -02, -05
Devices*	AT, TK, MU, MD, UT, KH, PL, LC	AT, TK, MU, MD, UT	KS / KH / TK / MU / BT

* Depends on subclasses and sewing condition